

Date: Wednesday, 26/09/2007 10:29:55 AM
User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D3245-042
Job Number : 34881	
Estimate Number : 10804	
P.O. Number :	Part Number : D3245042
This Issue : 26/09/2007 S.O. No. :	Drawing Number : RTN 633
Prsht Rev. : NC	Project Number :
First Issue : // Type : SMALL /MED FAB	Drawing Revision :
Previous Run : 34880	Material :
Written By : <u> </u>	Due Date : 03/10/2007 Qty: 1 Um: Each
Checked & Approved By : <u> </u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT RTN 633

10826 ①

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
PICK ASS'T KIT:

3.0	D3245042	Access Panel Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Intake Plenum Access Pnl
ORIGINAL B/N 23260

4.0	MS21060L3K	Nut Plate
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Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)
Nut Plate
B *M 107519*

SN 08/05/21

5.0	MS20427M33	Rivet
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)
Rivet
B *M 107576*

SN 08/05/21

Date: Wednesday, 26/09/2007 10:29:56 AM
User: Linda Lacelle

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D3245-042

Job Number: 34881

Part Number: D3245042

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D3245

Gasket



Comment: Qty.: 1.0000 sf(s)/Unit Total: 1.0000 sf(s)
Gasket 0.035" THICK

A/R B. 23711

SB 08/05/21

(12)

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
INSTALL NUT PLATES AS PER DRWG
D3245 REV.A
BOND GASKET TO ASS'Y AS PER DRWG
USING 3M SCOTCH GRIP 1300 OR 1300 L
ADHESIVE B/M 102 810 EXP. —

SB 08/05/21

(13)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/07/09 (40)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
RE-STOCK USING NEW B/N

P 08/21/10 (1)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/07/10 KJ

Job Completion



mf 08-07-10



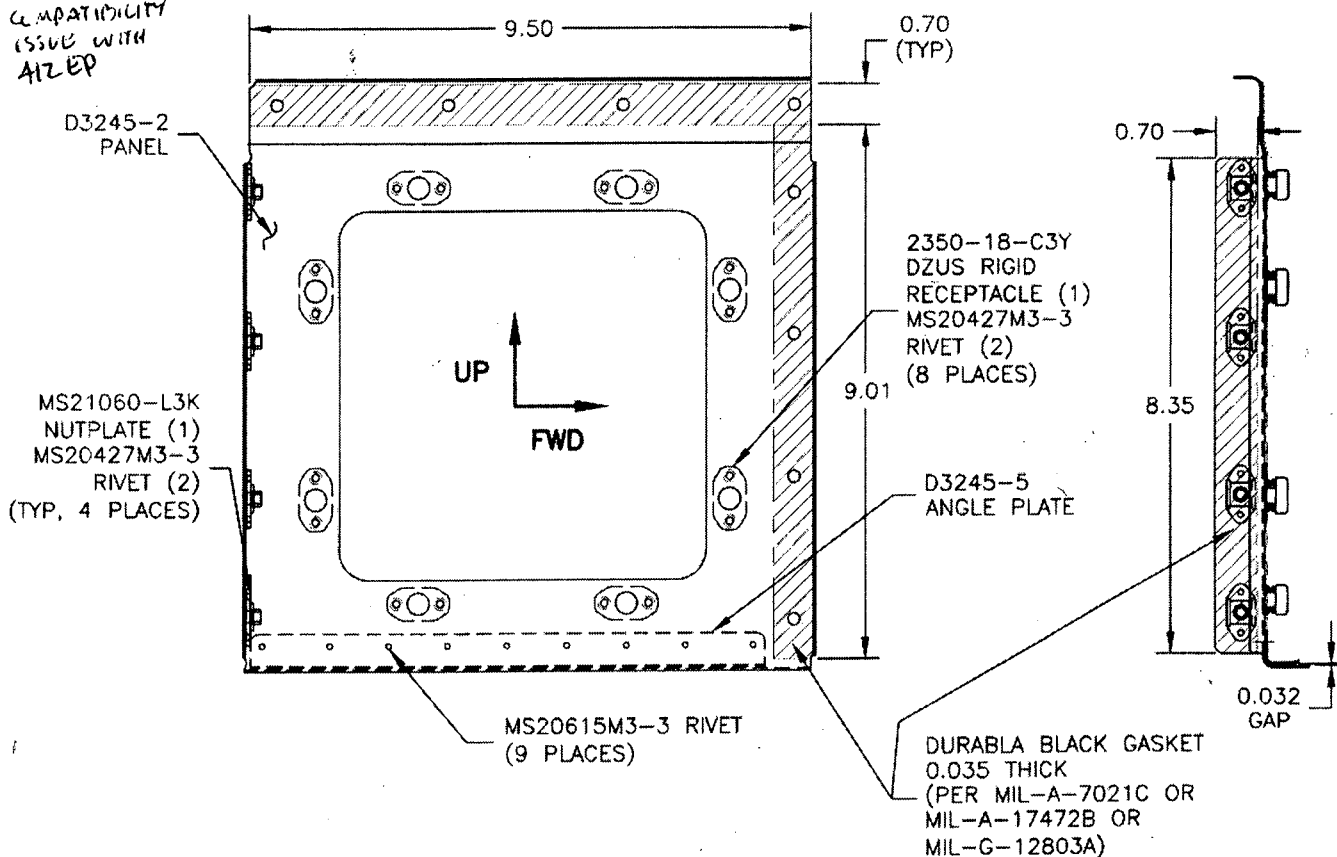
DESIGN RF	DRAWN BY GP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3245	REV. A SHEET 2 OF 6
DATE 04.01.27		TITLE ACCESS PANEL ASSEMBLY	SCALE 1:3

RELEASED
04.01.27

UNDER REVIEW

07 09 24 14

COMPATIBILITY
ISSUE WITH
A12 EP



D3245-042 ACCESS PANEL ASSEMBLY

D3245-042 NOTES:

- 1) FINISH: NONE
- 2) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) INSTALL GASKET USING 3M SCOTCH-GRIP P/N 1300/1300L ADHESIVE IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS
- 5) ASSEMBLE IN ACCORDANCE WITH DART QSI 002
- 6) IDENTIFY WITH P/N & B/N USING FINE POINT PERMANENT MARKER

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